

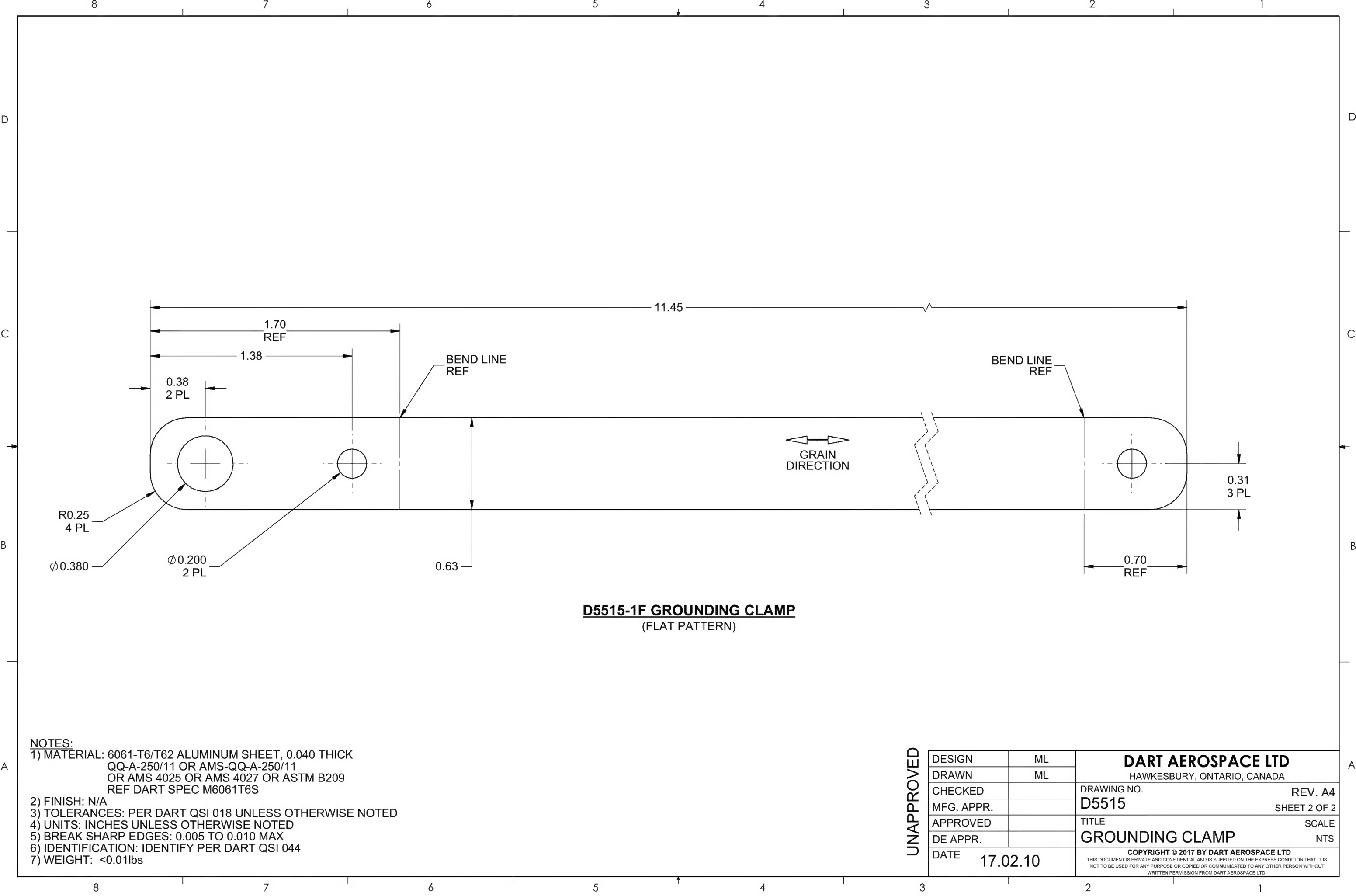
**D5515-1 GROUNDING CLAMP**  
(BENDING DETAIL, MAKE FROM D5515-1F)

**D5515-1 GROUNDING CLAMP**

- NOTES:**
- 1) MATERIAL: MAKE FROM D5515-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT USING ELECTRICALLY CONDUCTIVE ALODINE 600 PER MIL-DTL-5541 REF DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
  - 7) WEIGHT: <0.01lbs
  - 8)  $\varnothing$  0.200 HOLES TO ALIGN WITHIN 0.075 ONCE BENT

UNAPPROVED

A	NEW ISSUE	ML	17.02.10
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. A4
MFG. APPR.		<b>D5515</b>	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>GROUNDING CLAMP</b>	NTS
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**D5515-1F GROUNDING CLAMP**  
(FLAT PATTERN)

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK  
QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
  - 7) WEIGHT: <0.01lbs

UNAPPROVED

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED		DRAWING NO.	REV. A4
MFG. APPR.		<b>D5515</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>GROUNDING CLAMP</b>	NTS
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